

ID Material: 27
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GHFM

GHFM is a soft-flexible friction material that performs with a high friction coefficient. Its flexibility allows it to work noiseless while producing a minimum wear on working surfaces. The material consists phenolic resins with a NBR rubber bonding system, short and brass fibres, friction modifiers and fillers. GHFM is fully cured and suitable for bonding and riveting.

Material data

Friction Properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.65±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.50±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T ^o Fading:	>350	°C

Physical properties

Hardness (DIN53505):	55±5	Shore-D
Specific Gravity (ASTM D792):	1.7±0.05	gr/cm3
Thermal Conductivity (ASTM E1952):	0.33±0.01	W/m²K

Mechanical properties

Tensile Strength (ASTM D638):	3±1	N/mm²
Compressive Strength (ISO 844:2014):	190±5	N/mm²
Shear Modulus (ASTM D2344-00):	190±10	N/mm²
Poisson Coefficient (ASTM D638):	0.34±0.03	
Young Modulus (ASTM D638):	504±100	N/mm²

Recommended Working Values

T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	350	°C

Material type : Flexible material

Appearance / Formats



Bonded



Rings



Sheets



Washers

Applications

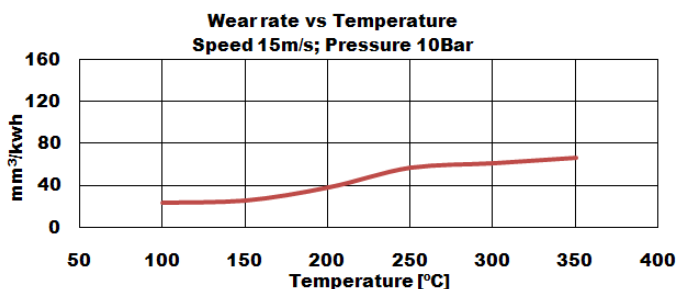
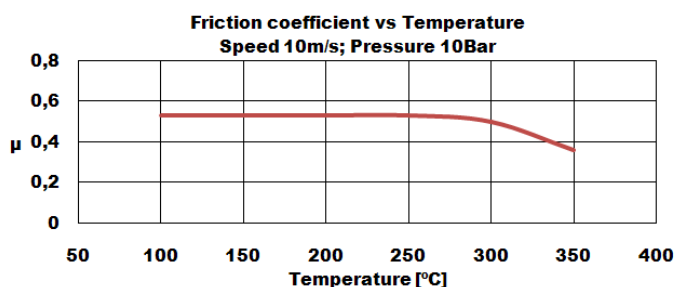
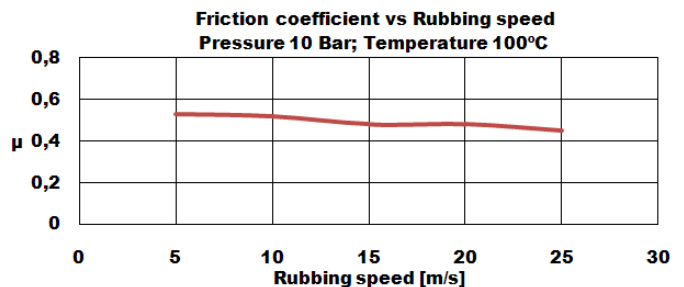
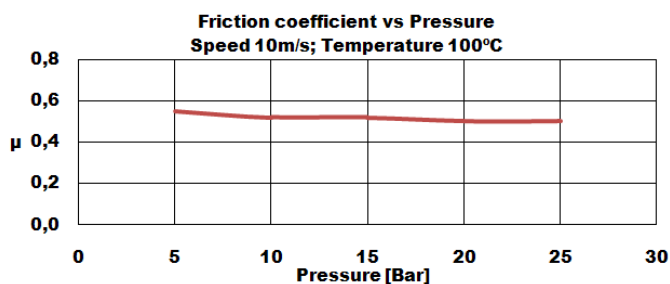
Callipers for industrial applications - Heavy loaded Winches and Cranes - Static brakes

Price Level : € € €

Reach (EC)1907/2023 - RoHS 2015/863/EU : Compliance

Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes



Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.