

ID Material:  
Rble: R. Antich  
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# FAG18/15

FAG18/15 is a green moulded friction material. The basic materials which are used are: phenol resins and rubber as a link system with frictional modifier agents, also contain aramind fibers and fine iron shavings to enhance its strength which help to establish the friction value by conducting heat from the operating surface. Offers excelent wear and temperature resistance, It is rigid material with good hardness and mechanical strength. FAG18/15 fully cured and is suitable for bonding and riveting.

## Material data

### Friction propieties (according graphics)

Static Friction Coefficient (15bar, from box):	0.50±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.45±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T° Fading:	>450	°C

### Physical properties

Hardness (DIN53505):	80±5	Shore-D
Specific Gravity (ASTM D792):	2.10±0.1	gr/cm3

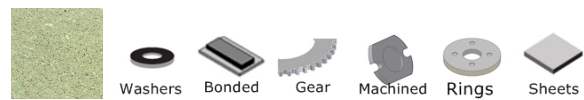
### Mechanical properties

### Recommended Working Values

T° Max. Continuous Operation:	400	°C
T° Max. Intermittent Operation:	>450	°C

Material type : Rigid material

### Appearance / Formats



### Applications

Callipers for industrial applications - Clutch buttons - Friction washers - Heavy loaded Winches and Cranes - Heavy vehicle clutches - Heavy-duty industrial machinery -

Price Level : € € €

Reach (EC)1907/2006 - RoHS 2011/65/EU : Yes

### Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes

