

ID Material: N 3  
Rble: R. Antich  
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# MC3

MC3 is a rigid, semi-metal, moulded material. It is composed of resins and rubber as a link system with friction modifier agents, mineral fibers and fine copper shavings to enhance its strength. Good friction value conducting heat from the operating surface. **It has a high and very stable friction coefficient and excellent resistance to fading.** MC3 is fully cured material and is suitable for bonding & rivetting.

## Material data

### Friction properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.60±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.65±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T° Fading:	>400	°C

### Physical properties

Hardness (DIN53505):	88±5	Shore-D
Specific Gravity (ASTM D792):	2±0.10	gr/cm <sup>3</sup>
Thermal Conductivity (ASTM E1952):	0.31±0.01	W/m <sup>2</sup> K

### Mechanical properties

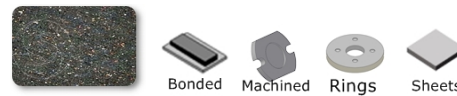
Tensile Strength (ASTM D638):	15±1	N/mm <sup>2</sup>
Compressive Strength (ISO 844:2014):	126±5	N/mm <sup>2</sup>
Shear Modulus (ASTM D2344-00):	2154±100	N/mm <sup>2</sup>
Poisson Coefficient (ASTM D638):	0.23±0.03	
Young Modulus (ASTM D638):	5300±100	N/mm <sup>2</sup>

### Recommended Working Values

T° Max. Continuous Operation:	350	°C
T° Max. Intermittent Operation:	400	°C

Material type : Rigid material

### Appearance / Formats



### Applications

Forging machinery - Heavy duty static applications - Heavy-duty industrial machinery - Machinery Mining industries - Punch-die press blocks - Ring segments -

Price Level : € € €

Reach (EC)1907/2006 - RoHS 2011/65/EU : Compliance

### Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes

