

ID Material: 27
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Revision: 6
Last updated: 25/01/2019

GHFM

GHFM is a soft-flexible friction material that performs with a high friction efficiency. Its flexibility allows it to work noiseless while producing a minimum wear on working surfaces. The material consists phenolic resins with a NBR rubber bonding system, short and brass fibres, friction modifiers and fillers. GHFM is fully cured and suitable for bonding and riveting.

Material data

Friction properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.65±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.50±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T° Fading:	>350	°C

Physical properties

Hardness (DIN53505):	55±5	Shore-D
Specific Gravity (ASTM D792):	1.7±0.05	gr/cm3
Thermal Conductivity (ASTM E1952):	0.33±0.01	W/m²K

Mechanical properties

Tensile Strength (ASTM D638):	3±5	N/mm²
Compressive Strength (ISO 844:2014):	190±5	N/mm²
Poisson Coefficient (ASTM D638):	0.34±0.03	
Young Modulus (ASTM D638):	504±100	N/mm²

Recommended Working Values

T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	350	°C

Material type : Flexible material

Appearance / Formats



Bonded

Rings

Sheets

Washers

Applications

Callipers for industrial applications - Heavy loaded Winches and Cranes - Static brakes -

Price Level : € € €

Reach (EC)1907/2006 - RoHS 2011/65/EU : Compliance

Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive
Oil Resistant:	Yes

