

ID Material: 99 Rble: R. Antich Revision: 0 Last updated: 30/07/2021

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D3920

D3920 is a rigid moulded friction material, light green in colour. D3920 is a non-asbestos basis of short steel filaments in a random dispersion to enhance its heat dissipation properties and strength. It incorporates a blend of carefully selected friction modifiers and a binder which has been specially developed to enhance its properties. Whilst not affected physically by slight oil contamination, this material is not intended to operate in oil.

Material data

| Friction Properties (according graphics) | | |
|---|---------------|---------|
| Static Friction Coefficient (15bar, 100ºC): | 0.38 | μ |
| Dynamic Friction Coefficient: | see charts | |
| Wear Rate: | see charts | |
| Tº Fading: | 300 | °C |
| Physical properties | | |
| Hardness (DIN53505): | 75±5 | Shore-D |
| Specific Gravity (ASTM D792): | 2.3±0.5 | gr/cm3 |
| Thermal Conductivity (ASTM E1952): | 1.034 | W/m°K |
| | | |

Mechanical properties

| Tensile Strength (ASTM D638): | 15±5 | N/mm ² |
|--------------------------------------|-------|-------------------|
| Compressive Strength (ISO 844:2014): | 90±10 | N/mm ² |
| Ultimate Shear Strenght (ASTM D732): | 12±2 | N/mm ² |

Recommended Working Values

| · · · · · · · · · · · · · · · · · · · | | |
|---------------------------------------|-----|-----|
| T° Max. Continuous Operation: | 175 | °C |
| T° Max. Intermittent Operation: | 225 | °C |
| Max. Rubbing Speed: | 25 | m/s |

Material type : Flexible material Appearance / Formats

Applications

Crane and excavator brakes and clutches - Industrial drum and brand brakes - Miscellaneous industrial brakes / clutches

Rolls

Price Level : € € €



Others Perlitic cast iron, hardness Recommended Mating Surface: HB150-200 Recommended Adhesives: Thermosetting adhesive Oil Resistant: No



20 25 30 Rubbing speed [m/s] Wear rate vs Temperature

250

300

350

Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material